# **Technical Data Sheet**

Silicone Rubber Sponge SIL20FDA Compliant

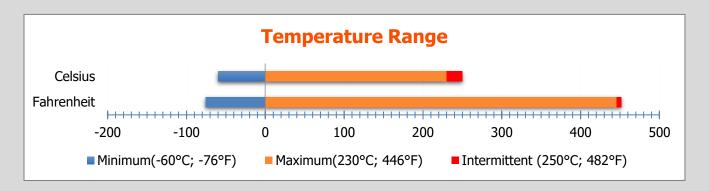




#### **Material**

Mainly closed cell Silicone Sponge





#### **General Information**

Our SIL20 FDA range is in compliance with the American Food and Drugs Administration (FDA) 21 CFR 177-2600. It is as well compliant to German BfR Recommendation XV on silicone Food Contact and therefore EU1935/2004 compliant.

The sponge is predominately closed cell with low water absorption and dust ingress protection up to IP65.

#### **Environmental Resistance**

Silicone rubber products have an excellent resistance to:

- Ozone
- Oxidation
- Ultraviolet light
- Corona discharge

- Cosmic radiation
- Ionising radiation
- Weathering in general

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# **Availability Format**

#### **SHEETING**

- · Supplied in rolls or individual sheets
- Widths up to 1000mm
- · Pressure sensitive adhesive backing
- Punched/Water jet gaskets

- White colour
- Slit strips
- Fabricated articles

# **Typical Applications**

- Food sensitive and Food Processing
- Medical pharmaceutical

## **Mechanical Properties**

Sheets		SIL20	
Property	Units	Typical Value	Test Method
Density *	kg.m³ lb.ft³	420 26	BSENISO 845 ASTM D3574
Hardness **	Shore OO Shore A	60 ±5 15	ASTM D2240
Compression Stress 40% Strain ***	kPa PSI	90 13	BSENISO 3386 Part 1,2
Compression Stress 25% Strain ***	kPa PSI	55 8	ASTM D1056
Tensile Strenghth	MPa PSI	0.9 131	BSENISO 1798 ASTM D412
Elongation to failure	%	590	BSENISO 1798 ASTM D412
Compression Set 50% Compression 24hrs Recovery, 22 hrs 70°C (158°F)	%	3.5	BSENISO 1856
Compression Set 50% Compression 24hrs Recovery, 22 hrs 100°C (212°F)	%	4.0	ASTM D1056

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## **General Characteristics**

Test	Result	Standard
Brittle Point	-80°C (-112 °F)	ASTM D746
Limiting Oxygen Index	24.0 %	BS 2782 Part 1
Thermal Conductivity	6.4x10-2 W.m-1 .K-1	BS 874 Part 2
Radiation Resistance	>10 <sup>5</sup> Grays (10 <sup>7</sup> Rads) typical	

### **Accreditations**

- American Food and Drugs Administration (FDA) 21 OFR 177-2600
- Directive EC 1935/2004

## **Additional Information**

- Platinum cured
- · Smooth and dry surface

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